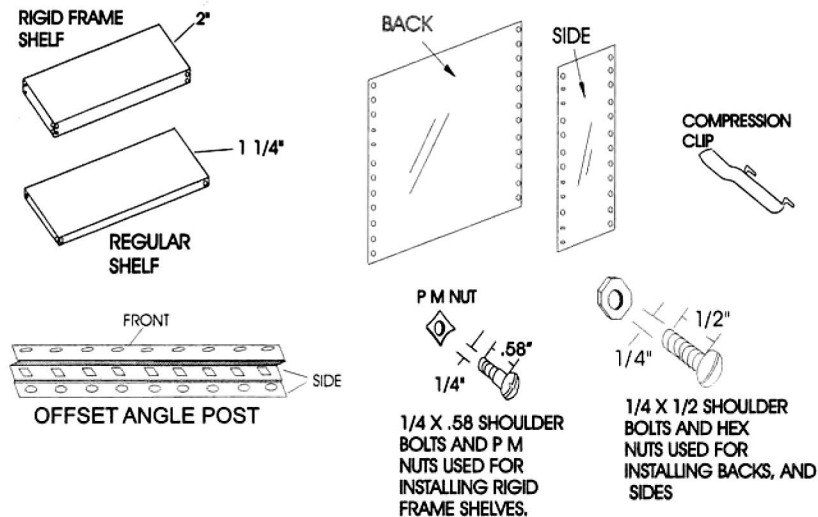


IRON MAN CLOSED DURA SHELF UNIT

ASSEMBLY INSTRUCTIONS

15800 NW 15th Avenue
North Miami Beach, FL 33169
www.quantumstorage.com
1-800-685-4665

1. PARTS



2. INSTALL BACKS

Layout the posts with the angles facing each other

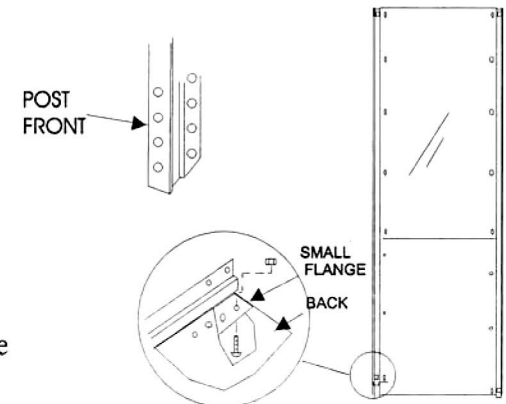


Lay the backs on the flat angles of the post.

Insert 1/2" bolts through the post from the bottom.

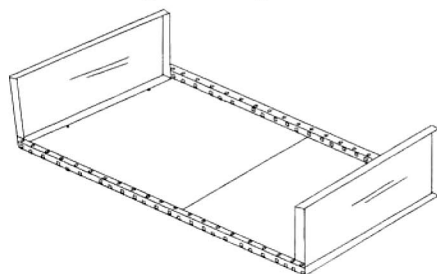
Place one bolt at the top, bottom and middle of the post.

Backs made in two pieces should overlap 3" in the center and be flush with the post ends on top and bottom.

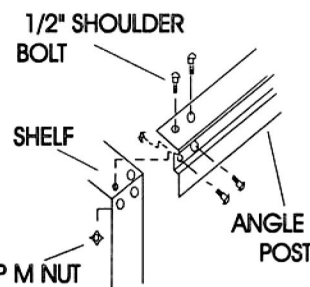


3. INSTALL RIGID FRAME SHELVES

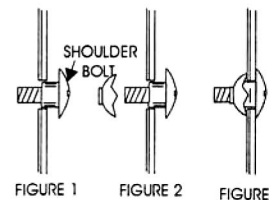
Place a rigid frame shelf at the top of the post.



Insert shoulder bolt thru post hole and shelf hole (Fig.1). Connect 4 point lock nut (Fig.2) and tighten shoulder bolt (Fig.3). When all connections are completely tightened, this unit forms a rigid structure.



Use large handle screw driver to tighten bolts for maximum tightness and least wrist fatigue.



4. INSTALL FRONT'S POSTS

Put the front's posts on rigid frame shelves

and use 1/2" bolts only for fastening the rigid frame shelves to the posts.

